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Premium Pressings & Assemblies

Capacity List

<u>Make of Press</u>	<u>Tonnage</u>	<u>Tool Safety</u>	<u>Shut Height</u>	<u>Feeder Type</u>	<u>Feed Height</u>	<u>Max Strip Width</u>	<u>Bed Size</u>	<u>Ram Stroke</u>
Wilkins & Mitchell	250	Decade	560	Air	330	600	1828 x 1200	300
Chin Fong G2	160	Decade	350 ~ 450	Air	250	305	2040 x 780	200
Chin Fong G2	160	Decade	350 ~ 450	Servo Roll	250	450	2040 x 780	200
Chin Fong G2	160	Decade	350 ~ 450	Servo Roll	250	400	2040 x 780	130
Chin Fong G1	110	Decade	260 ~ 320	Air	125	305	1150 x 700	80
Chin Fong OCP-80N	80	Decade	270 ~ 350	Air	Adj.	250	1000 x 550	110
Sweeny & Blocksidge	50	N/A	260	Air	Adj.	150	820 x 610	29 ~ 102
Wilkins & Mitchell	200	N/A	590	N/A	N/A	N/A	1150 x 840	200
British Clearing	135	N/A	700	N/A	N/A	N/A	1828 x 914	200
HME	100	N/A	340	N/A	N/A	N/A	1010 x 735	25 ~ 150
HME	100	N/A	340	N/A	N/A	N/A	1010 x 735	25 ~ 150
HME	75	N/A	280	N/A	N/A	N/A	900 x 610	25 ~ 125
Rhodes	75	N/A	225	N/A	N/A	N/A	800 x 600	25 ~ 100
Taylor & Challen	60	N/A	215	N/A	N/A	N/A	760 x 600	75
Taylor & Challen	60	N/A	190	N/A	N/A	N/A	820 x 770	90
Sweeny & Blocksidge	50	N/A	250	N/A	N/A	N/A	750 x 560	25 ~ 100
Sweeny & Blocksidge	50	N/A	250	N/A	N/A	N/A	750 x 560	25 ~ 100
Sweeny & Blocksidge	50	N/A	250	N/A	N/A	N/A	750 x 560	25 ~ 100
Bliss	6	N/A	165	N/A	N/A	N/A	450 x 200	65
Schmidt	28KN	N/A	30 ~ 210	N/A	N/A	N/A	150 x 110	6 ~ 60

On site barrelling and in-line de-burring

<u>Make of Welder</u>	<u>KVA</u>	<u>Weld monitoring</u>	<u>Welder Type</u>
Sureweld	50	Welserv	Spot + Low force approach
Sureweld	100	Welserv	Projection + Low force approach
CEA	100	Welserv	Projection + Low force approach
CEA	100	Welserv	Projection + Low force approach

Comau robot cell with twin stations and Migatronic Synergic MIG welder

2 off Automated TIG welders

Tapping and Riveting

Herbert Twin head automated tapper

Herbert No.2S Flash Tapper

Essex Tapper

Pollard Twin Spindle & Meddings drillers

2 off Bracker RN11 Radial riveters

Toolroom

Full facility with 2 wire EDM machines

Quality Department

CNC CMM with compare to CAD, Profile projector and Cleanliness testing Lab



Quality Management System - ISO/TS 16949:2009